

PRODUCTION RANGE

ERW cold formed production in acc with EN 10219

Steel grades: HR S235JR; CR DC01, HDG - DX51+z140

Thickness for different grades as follow: HR material - 1.5;1.8;2.8 mm; CR material - 0.9;1;1.2;1.4; HDG - 0.9;1;1.4;1.8

Standard length 5m, 6m. (Other lengths are produced upon request in the range btw 4m and 8 m)

Bundles weight is varying from 400 to 1,500 kg.

SQUARE SECTIONS

STEEL GRADES: COLD ROLLED DC01, HOT ROLLED S235JR AND GALVANIZED DX51+Z140										
Размер/Size		Дебелина/ Wall thickness								
мм.		0,90мм.	1,20мм.	1,40мм.	1,80мм.	2,00мм.	2,30мм.	2,50мм.	2,80мм.	3,00мм.
14	14	X	X	X						
15	15	X	X	X						
17	17	X	X	X	X	X				
20	20	X	X	X	X	X				
25	25	X	X	X	X	X	X	X		
30	30	X	X	X	X	X	X	X	X	X
35	35	X	X	X	X	X	X	X		
38	38	X	X	X	X	X	X	X	X	X
40	40	X	X	X	X	X	X	X	X	X
50	50	X	X	X	X	X	X	X	X	X
60	60	X	X	X	X	X	X	X	X	X
80	80					X	X	X	X	X

RECTANGULAR SECTIONS

COLD ROLLED DC01, HOT ROLLED S235JR AND GALVANIZED DX51+Z140										
Размер/Size		Дебелина/ Wall thickness								
мм.		0,90мм.	1,20мм.	1,40мм.	1,80мм.	2,00мм.	2,30мм.	2,50мм.	2,80мм.	3,00мм.
16	10	X	X	X						
20	10	X	X	X						
20	14	X	X	X						
21	10	X	X	X	X	X	X			
25	15	X	X	X	X	X	X			
30	10	X	X	X	X	X	X			
30	15	X	X	X	X	X	X			
30	20	X	X	X	X	X	X			
35	20	X	X	X	X	X	X			
38	20	X	X	X	X	X	X			
40	10	X	X	X	X	X	X			
40	20	X	X	X	X	X	X			
40	25	X	X	X	X	X	X			
40	30	X	X	X	X	X	X	X		
50	15	X	X	X	X	X	X	X		
50	20	X	X	X	X	X	X	X		
50	25	X	X	X	X	X	X	X	X	X
50	30	X	X	X	X	X	X	X	X	X
50	40	X	X	X	X	X	X	X	X	X
60	20	X	X	X	X	X	X	X	X	X
60	25	X	X	X	X	X	X	X	X	X
60	30	X	X	X	X	X	X	X	X	X
60	40	X	X	X	X	X	X	X	X	X
70	20	X	X	X	X	X	X	X	X	X
70	25	X	X	X	X	X	X	X	X	X
70	30	X	X	X	X	X	X	X	X	X
70	40	X	X	X	X	X	X	X	X	X
80	20	X	X	X	X	X	X	X	X	X
80	30	X	X	X	X	X	X	X	X	X
80	40	X	X	X	X	X	X	X	X	X
80	60	X	X	X	X	X	X	X	X	X
100	20	X	X	X	X	X	X	X	X	X
100	40	X	X	X	X	X	X	X	X	X
100	60			X	X	X	X	X	X	X
120	40									

ROUND SECTIONS

СТУДЕНО, ГОРЕЩО ВАЛЦОВАНИ И ПОЦИНКОВАНИ/ COLD, HOT ROLLED AND GALVANIZED										
Размер/Size		Дебелина/ Wall thickness								
мм. inch		0,90мм.	1,20мм.	1,40мм.	1,80мм.	2,00мм.	2,30мм.	2,50мм.	2,80мм.	3,00мм.
16mm		X	X	X						
18mm		X	X	X						
19mm		X	X	X						
20mm		X	X	X	X	X				
21mm - 1/2 (21,3)		X	X	X	X	X				
25mm		X	X	X	X	X	X			
26mm - 3/4 (26,9)		X	X	X	X	X	X			
28mm		X	X	X	X	X	X	X	X	X
30mm		X	X	X	X	X	X	X	X	X
32mm		X	X	X	X	X	X	X	X	X
33mm - 1 (33,7)		X	X	X	X	X	X	X	X	X
38mm		X	X	X	X	X	X	X	X	X
40mm		X	X	X	X	X	X	X	X	X
42mm - 1 1/4(42,4)		X	X	X	X	X	X	X	X	X
45mm		X	X	X	X	X	X	X	X	X
48mm - 1 1/2(48,3)		X	X	X	X	X	X	X	X	X
50mm		X	X	X	X	X	X	X	X	X
60mm - 2 (60,3)		X	X	X	X	X	X	X	X	X
70mm		X	X	X	X	X	X	X	X	X

ПАРАПЕТЕН ПРОФИЛ / BANISTER					
Размер/Size		Дебелина/ Wall thickness			
мм.		1,20мм.	1,40мм.	1,80мм.	2,00мм.
48	25	X	X	X	X
58	35	X	X	X	X